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C45-HC**Job Sheet 192572****Part No:** C45-HC**Job Qty:** 1 pcs**Part Name:** C-Series Remote Hook 4,500 lbs Lift Capacity With Cage**Part Weight:** 0 lbs**Status:** New**Priority:** Medium**Job Created:** 3/27/19**Job Tracking No:****Due Date:** 4/8/19**Created By:** Marie Lajeunesse**Type:** SOLD**Description:****Note:** IPP REV:A 18.02.16 NEW ISSUE DD VERF:JFS**Ship Via:****Bill of Materials****Job Routing**

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	External Load - 1	1 pcs	4/8/19	4/8/19	0.00	0.50	External Load - 1		AP 2019/05/03
							External Load - 2		
							External Load - 3		
120	QC 5	1 pcs	4/8/19	4/8/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
							QC 5 - 40		
130	DC - 1 - B4B	1 pcs	4/8/19	4/8/19	0.00	0.00	DC - 1 - B4B		DAS 30 3:39 MAY 03 2019
							DC - 2 - B4B		
140	Packaging 3-1 - Stock - B4B	1 pcs	4/8/19	4/8/19	0.00	0.00	Packaging 3 - 1 - B4B		DAS 30 3:39 MAY 03 2019
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		

Date: 05/03/19

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					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
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					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160 QC 21 - FG	1 pcs	4/8/19	0.00 0.00	QC 21 - FG - 21		DAS
				QC 21 - FG - 70		21 MAY 03 2019
				QC 21 - FG - 53		9-59

Part Op **100** - Assemble the hook into the cage using the hardware called out on the C45-C drawing and torque fasteners to 290-Descriptions: 410 in. lbs.

120 - (QC5- Inspect part completeness to step on W/O)

130 - (Document Control) Photocopy blue file and create labels as per O&OPM-C45

140 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
C45	C-Series Remote Hook 4,500 lbs Lift Capacity	1 pcs (1 ea)	100-External Load - 1	5147644
C45-C	Single Cage Assembly (C45 & C60 Hook)	1 pcs (1 ea)	100-External Load - 1	2177588

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-External Load - 1	C45	1	0	0
	C45-C	1	0	0

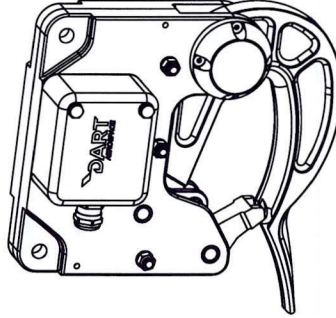
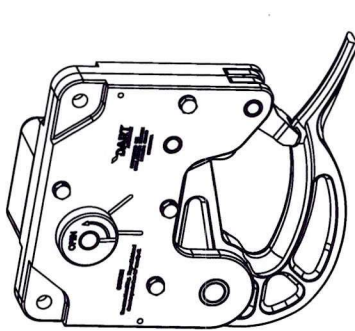
Part Specifications

Specifications could not be found.

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ASST QTY	ASST QTY	Part #	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.
		C45-1-1	1 MANUAL KNOB RELEASE	6061		2
		C45-2-1	1 SIDE PLATE	7075-T6		2
		C45-3-1	2 RADIAL BEARING		[KAMMAN #1606-285]	3
		C45-3-2	1 LATCH ROLLER PIN	O-1		3
		C45-3-2-1	2 SNAP RING	STEEL		3
		C45-3-3	1 LATCH ROLLER	4140/4142		3
		C45-3-4	2 LINK PIN	O-1		3
		C45-3-4-1	4 RETAINING RING	BERYLUM COPPER	3/16 SHAFT [MCMASTER-CARR #98410A110]	3
		C45-3-5	2 SPACER	TERLON	[MCMASTER-CARR #9560A180]	3
		C45-3-6	1 LATCH	17-4 S.S.		3
		C45-3-7	1 LINK	O-1		3
		C45-3-8A	1 ACTUATOR SHAFT BUSHING	AL BRONZE 630		3
		C45-3-8B	1 ACTUATOR SHAFT BUSHING SOLENOID SIDE	AL BRONZE 630		3
		C45-3-9	1 LEVER SPRING	304 S.S.		3
		C45-3-10	1 LATCH SHAFT	17-4 S.S.		3
		C45-3-11	1 ACTUATOR	17-4 S.S.		3
		C45-3-12	1 DU BEARING	[KAMMAN 0621005]		3
		C45-4-1	2 TRUNNION BUSHING	AL BRONZE 630		2
		C45-4-5	1 LOAD BEAM SPACER	4140/4142 Q&T		2
		C45-5-1	1 LEVER STOP PIN	STEEL	1/4 X 1-3/8 [MCMASTER-CARR #98381A545]	2
		C45-5-2	1 LEVER STOP	304 S.S.		2
		C45-7-1	1 LOAD BEAM BUMPER	POLYURETHANE		2
		C45-7-2	2 LOCK BUMPER	POLYURETHANE		2
		C45-8-1-2	2 SOLENOID NUT	304 S.S.		2
		C45-8-2	1 SOLENOID ASSY		[REF: H-2553-020]	2
		C45-8-4	1 SOLENOID COVER GASKET	BLENDED RUBBER		2
		C45-8-5	1 SOLENOID COVER	6061		2
		C45-9-1	1 CLOK SPRING COVER	6061		2
		C45-9-4A	1 CLOK SPRING COVER ASSY			2
		C45-9-2	1 CLOK SPRING	303 S.S.	1/3 X .75 X 1.5 DENDOFF SPRING	2
		C45-10-1	1 SPRING PIN	S.S.	1/4 X 1.0 [MCMASTER-CARR #92373A183]	2
		C45-10-2	1 LOCK SPRING C45 HOOK	302 S.S.		3
		C45-11-1	1 SIDE PLATE SOLENOID	7075-T6		2
		C45-11-2	2 LOCATING PIN	S.S.	3/8 X 1/8 X 1 [MCMASTER-CARR #90145A510]	2
		C45-12-1	2 LOCK BUSHING	4140/4142		3
		C45-12-2	1 LOCK SHAFT	4140/4142		3
		C45-12-3	1 LOCK	4140/4142		3
		C45-12-4	1 LOCK ROLLER	4140/4142		3
		C45-12-5	1 LOCK ROLLER PIN	4140/4142		3
		C45-12-6	2 RETAINING RING	STEEL	[KAMMAN #N1400-0050]	3
		C45-13-1	2 KEEPER BUSHING	4140/4142		3
		C45-13-2	2 SPACER	NYLON	[MCMASTER-CARR #9560A210]	3
		C45-13-3	1 KEEPER SHAFT	4140/4142		3
		C45-13-4	1 KEEPER SPRING	4140/4142		3
		6001309	1 LABEL	ALUMINUM	CHAMBERLAIN SPRING	N/S
		6001309-A	1 LABEL	ALUMINUM		N/S
		6001312	1 CAUTION STICKER			N/S
		C2-14-2	2 LABEL RIVETS	18-8 S.S.	NO. 4 [MCMASTER-CARR #9165A100]	N/S
		B/O 188-PSS-1/4-20-3/8	2 SET SCREW	S.S.	1/4-20 [MCMASTER-CARR #92313A535]	2
		B/O 188-PSS-1/4-20-3/8	4 SCREW	S.S.	10-32 X 5/8 FHCS [MCMASTER-CARR #92210A303]	2
		B/O ANH-23A	2 BOLT	STEEL	1/4-28 X 2.41	2
		B/O ANS-21A	4 BOLT	STEEL	5/16-24 X 2.22	2
		B/O MS2104NS	4 LOCK NUT	S.S.	5/16	2
		B/O AN960-416	3 WASHER	STEEL	1/4	2
		B/O AN960-516	8 WASHER	STEEL	5/16	2
		B/O MS2709-408	1 BOLT	STEEL	1/4-28 X .531	2
		B/O EL-314-5-TOW 3/14	3 WIRE		[TECUM 314-5-TOW 3/14]	2
		B/O 32448	2 16-14 AWG KNIFE CONNECTOR		[JALIED ELECTRONICS 32448]	2
		B/O C10-41	1 STRAIN RELIEF CONNECTOR	BRASS	1/2 TRADE SIZE [MCMASTER-CARR #6007C14]	2
		B/O EL-PLUG-M	1 MALE PLUG	PE High Density	[MCMASTER-CARR #7216G5]	2
		B/O	1 HEAT SHRINK TUBE	RUBBER	[MCMASTER-CARR #2595K22]	N/S



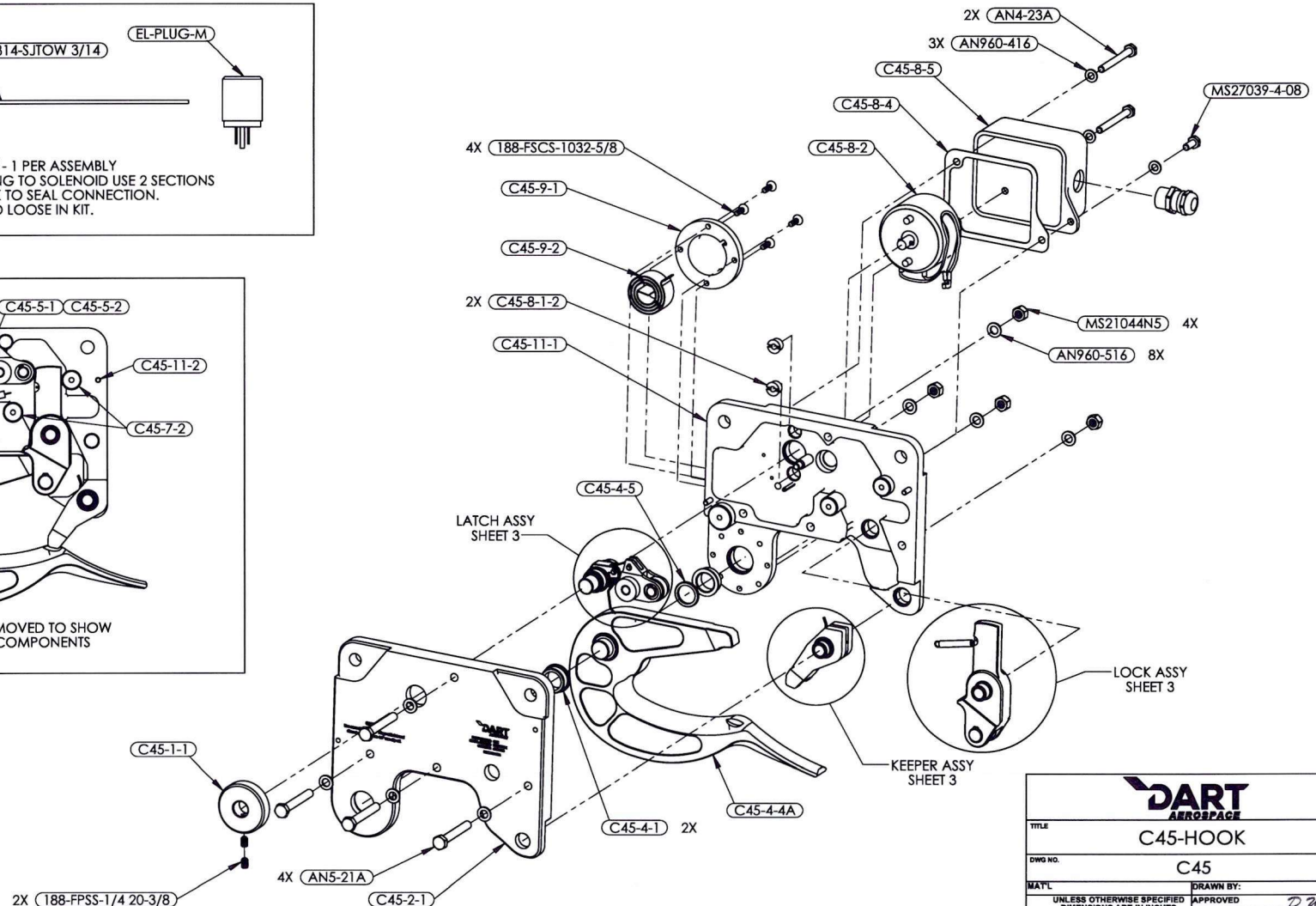
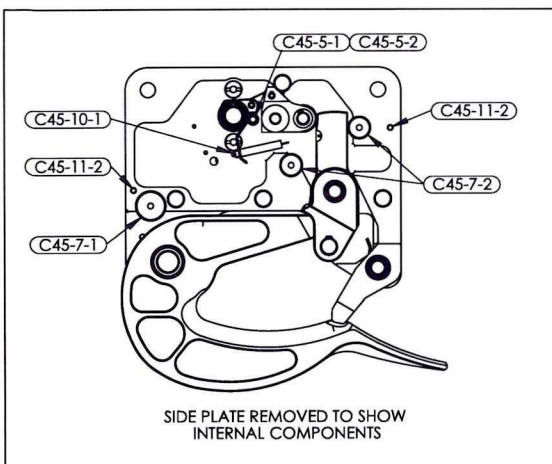
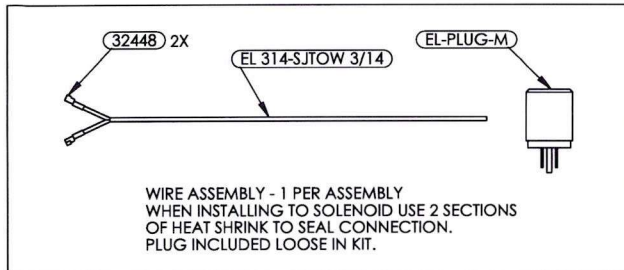
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NO. 192572 MJS
1903-27

NOTES:
1. FOR REBUILD ONLY.
2. FOR CUSTOMER REBUILD ONLY.

DART AEROSPACE	
C45-HOOK	
TITLE	C45
REV	2
DRAWN BY: <i>D. Ward</i>	
APPROVED: <i>D. Ward</i>	
UNLESS OTHERWISE SPECIFIED: 1. DIMENSIONS ARE IN INCHES 2. DIMENSIONS IN PARETHESES ARE TOLERANCES 3. DIMENSIONS IN SQUARE BRACKETS ARE FIRST ANGLES 4. DIMENSIONS IN CIRCLES ARE RADIUS 5. DIMENSIONS IN DIAMETERS ARE DIA. 6. DIMENSIONS IN DEGREES ARE DEGREE 7. DIMENSIONS IN FEET ARE FEET 8. DIMENSIONS IN MILES ARE MILES 9. DIMENSIONS IN YARDS ARE YARDS 10. DIMENSIONS IN METERS ARE METERS 11. DIMENSIONS IN KILOMETERS ARE KILOMETERS 12. DIMENSIONS IN MILLIMETERS ARE MILLIMETERS 13. DIMENSIONS IN CENTIMETERS ARE CENTIMETERS 14. DIMENSIONS IN MICROMETERS ARE MICROMETERS 15. DIMENSIONS IN INCHES ARE INCHES 16. DIMENSIONS IN FEET ARE FEET 17. DIMENSIONS IN MILES ARE MILES 18. DIMENSIONS IN YARDS ARE YARDS 19. DIMENSIONS IN METERS ARE METERS 20. DIMENSIONS IN KILOMETERS ARE KILOMETERS 21. DIMENSIONS IN MILLIMETERS ARE MILLIMETERS 22. DIMENSIONS IN CENTIMETERS ARE CENTIMETERS 23. DIMENSIONS IN MICROMETERS ARE MICROMETERS 24. DIMENSIONS IN INCHES ARE INCHES 25. DIMENSIONS IN FEET ARE FEET 26. 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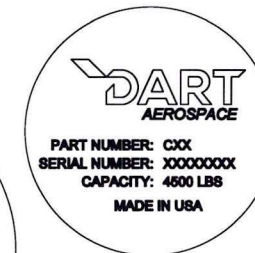
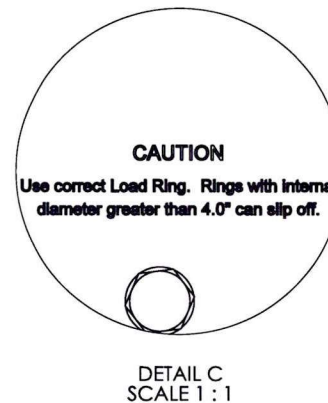
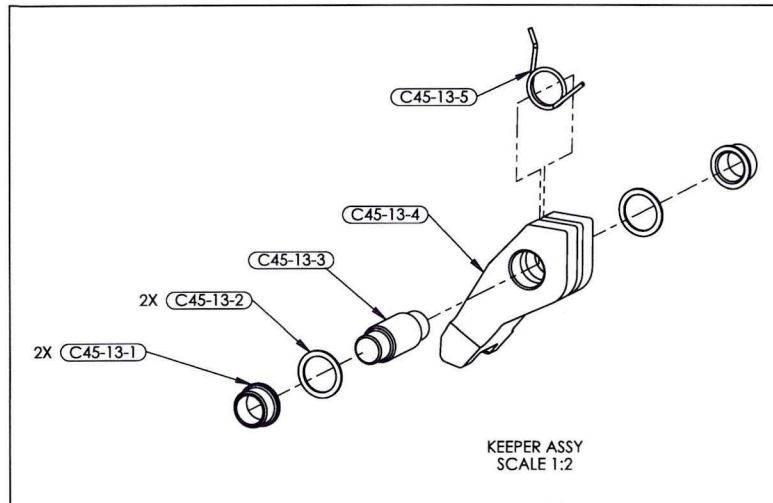
REVISIONS			
REV	ECR	DESCRIPTION	DATE INITIAL APPROVED



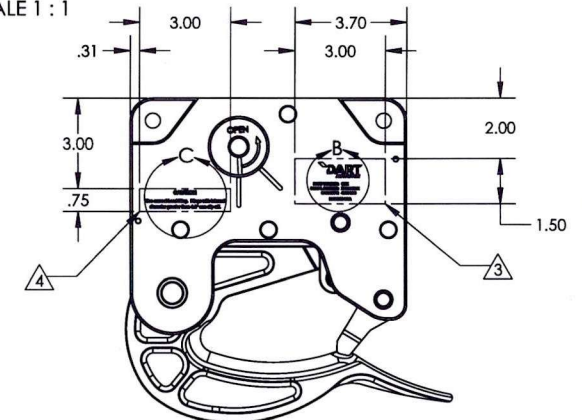
DART AEROSPACE	
TITLE C45-HOOK	
DWG NO. C45	REV 2
MATL.	DRAWN BY: <i>D. Mott</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED
XXX ± .005	TEXT
.XX ± .01	DEPT
X ± .1	FINISH
ANGLES ± 5°	SPEC
1. BREAK ALL SHARP EDGES .015 ± .005 OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE
SHEET 2 OF 3	

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REVISIONS				
REV	ECR	DESCRIPTION	DATE	INITIAL
2	15-0230	ADDED ENGRAVING NOTES & DETAILS.	9/10/2015	DPD
				JAG

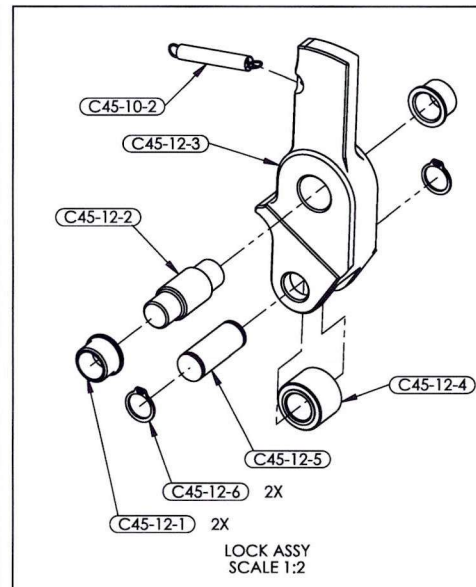
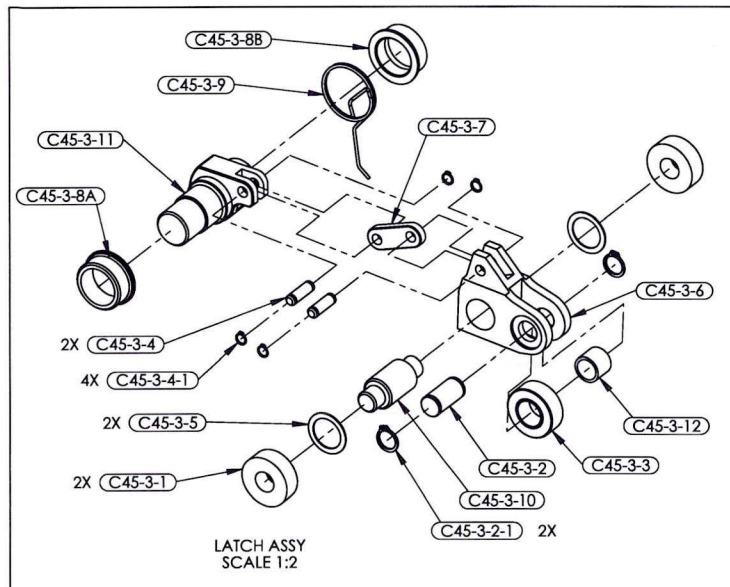


DETAIL B
SCALE 1:1



NOTES:

- 3 LASER ENGRAVE DART LOGO, P/N, S/N, "MADE IN USA," WITHIN BOUNDARY.
- 4 LASER ENGRAVE CAUTION NOTE, WITHIN BOUNDARY.



DART AEROSPACE	
TITLE C45-HOOK	
DWG NO. C45	REV 2
MATERIAL UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES XXX ± .005 FRACTIONS ± 1/8 XX ± .01 ANGLES ± 5° X ± .1	
DRAWN BY: APPROVED: <i>D. Weil</i> TEXT FINISH SPEC	
1. BREAK ALL SHARP EDGES .015 x 45° 2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:4	DATE 9/10/2015
SHEET 3 OF 3	

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐	DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐			
Date :	Sequence #:	QTY Affected :		MRB (QSI042)	
Description Work Order Deviation		Disposition		Completed By	
				Lead hand / Supervisor	
				QC / QA Coordinator	
Root Cause Operator ☐ Manufacturing Process ☐ Equip/Tooling ☐ Handling/Presservation ☐ Material ☐ Product Improvement ☐ Process Improvement ☐ Human Factors ☐		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Crushing ☐ Cracks ☐ Crimp/Kink/Ripple/Wave/Twist ☐ Marks/Chatter ☐ Mislabeled ☐ Contamination ☐ Misaligned/off center ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Incomplete/Unclear Instructions ☐ Drill Holes ☐ Fit/Function ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain Direction ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set/Set-up ☐ Positioned Wrong ☐ Outside Tolerance ☐ Drawing ☐ Finish ☐ Part Lost/Missing ☐ Misread			
Other/Details:					